

<b>KASTALON</b>		4100 W. 124th PLACE ALSIP, IL 60803-1810
PART NO.	PART NAME NOZZLE GEOMETRY - BAYER RIBBED NOZZLE	DRAWN BY: WERSTLER
		CHECKED BY:
	MATERIAL: STEEL	SCALE: FULL
		DATE: 4-17-03
		CAGE DRAWING NO. 2A197 B304001A

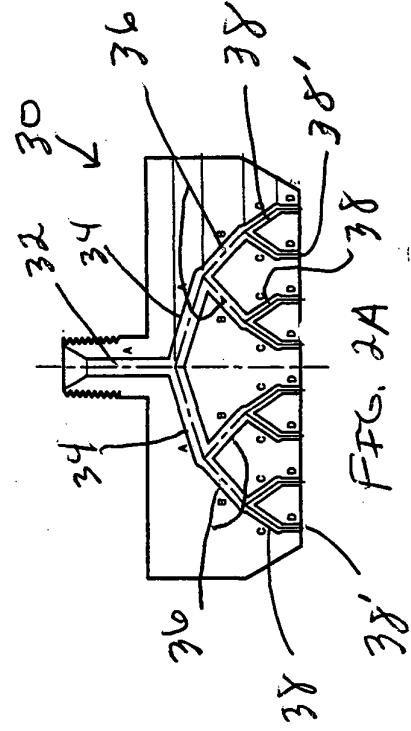
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IN WRITING.

30

FFG-2B



32



KASTALON

PART NO.

4100 W. 124th PLACE

ALSI, IL 60803-1810

PART NAME:

UNIROYAL RIBBON

NOZZLE GEOMETRY -

FLOW NOZZLE

SCALE:

FULL

DRAWN BY:

WEHRSLER

CHECKED BY:

DATE:

4-18-03

CODE:

DRAWING NO.:

REV.:

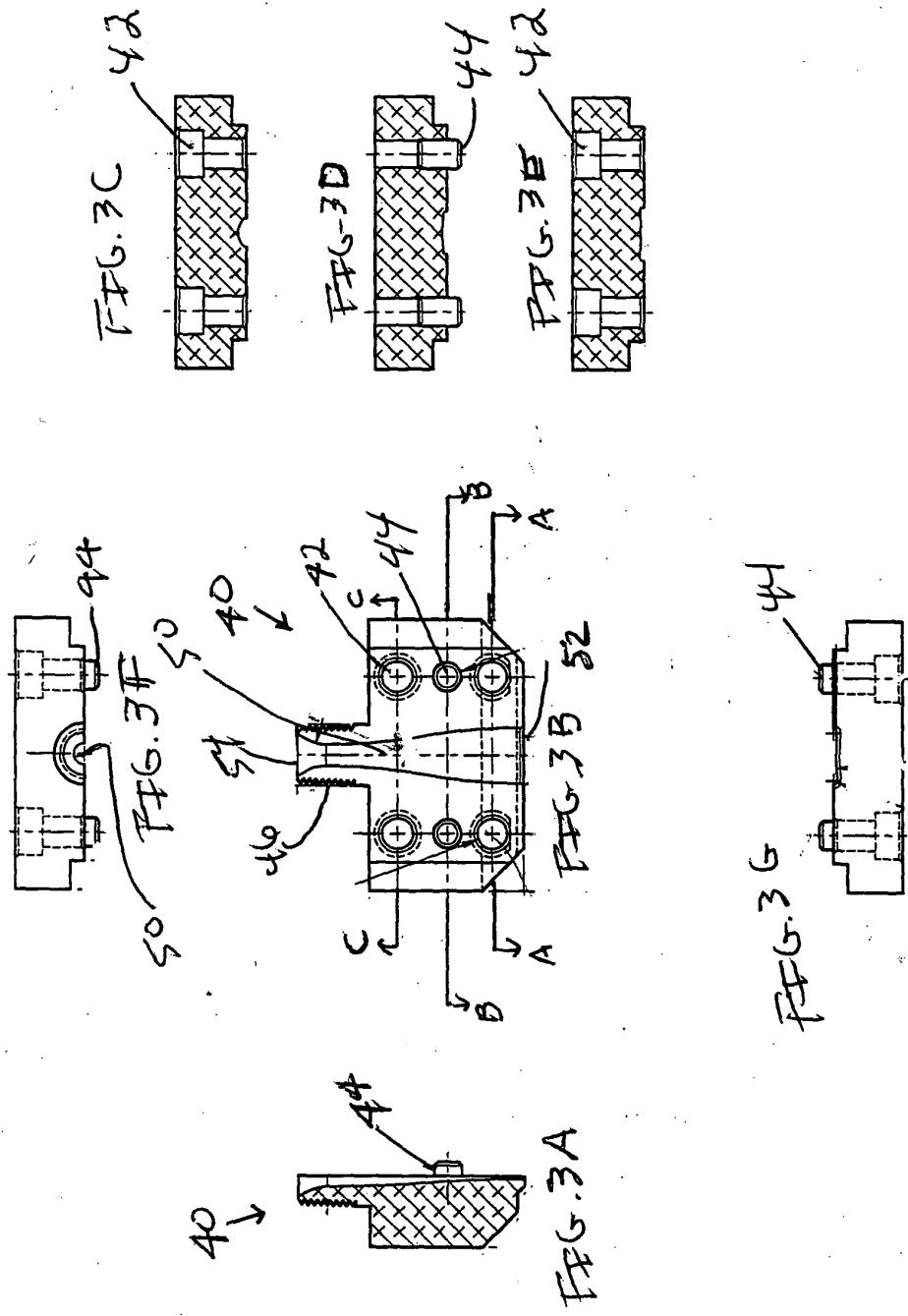
2A197

B304011B

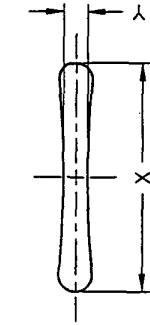
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UNLESS OTHERWISE SPECIFIED:  
FRACTIONAL DIM. TOLERANCE  $\pm 1/32$   
2 PLACE DECIMAL  $\pm .02$   
3 PLACE DECIMAL  $\pm .005$   
DUROMETER  $\pm 5$



<b>KASTALON</b>		4100 W. 124th PLACE ALSIK, IL 60803-1810
PART NO.	PART NAME	DRAWN BY: <b>WIERSTLER</b>
	<b>RIBBON FLOW NOZZLE</b>	SCALE: <b>FULL</b>
MATERIAL:	ALUMINUM	CHECKED BY:
UNLESS OTHERWISE SPECIFIED: FRACTIONAL DIM. TOLERANCE $\pm 1/32$ 1. PLACE DECIMAL $\pm .02$ 2. PLACE DECIMAL $\pm .005$ 3. PLACE DECIMAL $\pm .005$ DUROMETER $\pm 5$		DATE: <b>1-8-03</b>
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FFG. 4B

Z	X	Y
0.000	0.375	0.375
0.050	0.317	0.317
0.100	0.260	0.260
0.150	0.219	0.219
0.200	0.195	0.195
0.250	0.188	0.188
0.300	0.188	0.187
0.350	0.189	0.186
0.400	0.191	0.185
0.450	0.194	0.182
0.500	0.198	0.179
0.550	0.202	0.176
0.600	0.208	0.172
0.650	0.214	0.168
0.700	0.221	0.163
0.750	0.228	0.157
0.800	0.237	0.152
0.850	0.247	0.146
0.900	0.257	0.139
0.950	0.269	0.133
1.000	0.282	0.126
1.050	0.296	0.119
1.100	0.311	0.112
1.150	0.327	0.104
1.200	0.343	0.098
1.250	0.358	0.092
1.300	0.373	0.086
1.350	0.388	0.081
1.400	0.401	0.076
1.450	0.415	0.072
1.500	0.427	0.068
1.550	0.439	0.064
1.600	0.449	0.061
1.650	0.459	0.058
1.700	0.467	0.056
1.750	0.474	0.054
1.800	0.480	0.052
1.850	0.484	0.051
1.900	0.487	0.050
1.950	0.489	0.050
2.000	0.551	0.113

END

FFG. 4C

52

FFG. 4A

KASTALON		4100 W. 124th PLACE ALISP, IL 60803-1810	
PART NO.		PART NAME: NOZZLE CROSS-SECTION	
MATERIAL		DRAWN BY:	SCALE:
		WENTZLER	FUL
		CHECKED BY:	DATE:
			2-26
© 2003 KASTALON INC. ALL RIGHTS RESERVED	UNLESS OTHERWISE SPECIFIED: FRACTIONAL DIM. TOLERANCE $\pm 1/32$ 2 PLACE DECIMAL $\pm .02$	DRAFTING NO. 2A197	
THIS DRAWING IS TO BE USED ONLY IN CONNECTION WITH WORK PERFORMED BY KASTALON UNLESS OTHERWISE AUTHORIZED IN WRITING.		DRAFTING NO. B201122E	